

Chlorinated rubber high build primer



Description	Designed as an anti-corrosive primer for steel. To be used in conjunction with Firwood chlorinated rubber finishes.
Recommended Use	Mainly for use in areas subject to chemical laden corrosive atmospheres.
Compliance	Complies with "the VOC in Paints, Varnishes & Vehicle Refinishing Products Regulations 2005". EU limit value for this product (cat A/i): 500g / litre (2010)
Recommended Application Methods	Conventional spray. Airless Spray. Brush.
Colour Range	Steel White
Physical Properties	<u>VOC Content</u> (as supplied) : max 490g / litre <u>Volume Solids</u> : 40% <u>Mass Solids</u> : 67% <u>Flash Point</u> : 34°C
Drying Time @ 20°C	Surface dry - 15 mins. Hard dry - 1 hour. Overcoat after 24 hours. Drying times will be extended at low temperatures. Do not apply when ambient temperature falls below 3°C or relative humidity exceeds 90%.
Dry Film Thickness	50 - 75 µ
Wet Film Thickness	125 - 225 µ
Theoretical Coverage Rate	5m ² per litre @ 75µ DFT <i>coverage rate can be affected by such variables as type and condition of substrate, type of application equipment and individual method of application.</i>
Thinners	Firwood 113 Thinners.
Packaging	<u>Pack Size</u> : 5 litres <u>Weight</u> : 1.5kg / litre <u>Shelf Life</u> : 2 years from shipment date when stored in unopened, original containers. <u>Storage</u> : Store in temperature range 5-40°C

Directions for use	Intended for application to steel, shot blasted to Sa2½ and primed within four hours. The surface should be completely covered to the recommended dry film thickness. For galvanised steel or non-ferrous metals, an etch primer is recommended. For further information contact our Technical Service Department.
Cleaning	Application equipment should be cleaned using Firwood 113 Thinners
Health & Safety	Refer to Material Safety Data Sheet for information on correct handling and application of this product.



The information given on this sheet is, to the best of our knowledge, true and accurate. No guarantee of the results implied, or any loss or damage arising out of this material, however, are possible as the conditions of application are beyond our control. This is notwithstanding any liability arising from the Consumer Protection Act 1987 and the Health & Safety at Work Act. Health and Safety data is available on this product and should be referred to prior to its use.