

## Rapid dry matt finish



**Description** A rapid drying, matt finish with high opacity and good durability.

**Recommended Use** Ideal as an economical single coat finish or as a final coat in a multi-coat paint system. In black it can be used as a heat resisting coating. It will withstand continuous operating temperatures up to 250°C, with a short term maximum of 300°C. Suitable for application to ferrous metal components. Non-ferrous metals will require suitable pre-treatment prior to application of this finish.

**Compliance** For industrial use only. Not for 2004/42 processes

**Recommended Application Methods** Conventional spray. Airless spray. Hot spray. Brush. Dipping.

**Colour Range** Black, White & Red Oxide

**Physical Properties**  
VOC Content (as supplied) : max 585g / litre  
Volume Solids : 30%  
Mass Solids : 51%  
Flash Point : 25°C

**Drying Time @ 20°C** Surface dry - 15 mins.  
 Hard dry - 1 hour.  
 Drying times will be extended at low temperatures.  
 Do not apply when ambient temperature falls below 5°C or relative humidity exceeds 90%.

**Dry Film Thickness** 15 - 30 µ

**Wet Film Thickness** 50 - 100 µ

**Theoretical Coverage Rate** 12.5m<sup>2</sup> per litre @ 25µ DFT  
*coverage rate can be affected by such variables as type and condition of substrate, type of application equipment and individual method of application.*

**Thinners** Firwood 113 Thinners

**Packaging**  
Pack Size : 5 & 20 litres (dependant on colour)  
Weight : 1.2kg / litre  
Shelf Life : 2 years from shipment date when stored in unopened, original containers.  
Storage : Store in temperature range 5-40°C

**Directions for use** All surfaces should be clean, dry and free from grease, rust, millscale, etc.  
 Stir well before use.  
 For further information contact our Technical Service Department.

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